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1. PRODUCT AND COMPANY INDENTIFICATION

Product information

Trade name : Clean Kraft HDD
Use of the product : Heavy Duty Degreaser

Company : Innochem Labs (India) Private Limited

Plot A 15, Road no. 9, IDA Nacharam, Hyderabad, Telangana 500 076.

Emergency telephone : + 91-40-65551717, +91-7032150008

2. HAZARDS IDENTIFICATION

Eye Contact Corrosive. Can cause severe irritation to the eyes.

Skin Contact May cause severe irritation and chemical burns in contact with

the skin.

Ingestion May cause irritation to the gastrointestinal tract.

Inhalation May cause irritation of the respiratory tract if inhaled for long

duration.

Environmental Hazard See section 12 for additional ecological Information.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No.	Weight %
Sodium hydroxide	1310-73-2	< 5%
Sodium metasilicate pentahydrate	10213-79-3	< 5%
Tetrasodium EDTA	10378-23-1	< 1%
Nonionic surfactant	9002-92-0	< 2-5%
Hexadecyl trimethyl ammonium	112-02-7	< 2%
chloride		
Amines, coco alkyldimethyl, N-	61788-90-7 /	< 2%
oxides	1643-29-5	
Other ingredients classified as non hazardous according to NOHSC		to 100

4. FIRST AIDS AND MEASURES

4.2 Description of first aid measures

	In	case	of	contac	t witl	n eye	s,	remov	e contac	ts	if need	ded,
Eye Contact	imı	media [.]	tely	wash	eyes	with	а	large	amount	of	water	for

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	approximately 20 minutes. Seek immediate medical attention.
Skin Contact	Flush contaminated skin with plenty of water for at least 15 minutes. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Ingestion	Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute hea	Potential acute health effects		
Eye Contact	Corrosive. Can cause severe irritation to the eyes.		
Inhalation	May cause irritation of the respiratory tract if inhaled for prolonged duration.		
Skin Contact	May cause severe irritation and chemical burns in contact with the skin.		
Ingestion	May cause irritation to the gastrointestinal tract.		

4.3 Indication of any immediate medical attention and special treatment needed

Notes to Physician	Treat symptomatically. Material is alkali. If skin burns are present, treat as any thermal burn after decontamination. Eye irrigation may be necessary for extended period of time to remove as much alkali as possible. No specific antidote. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	No specific treatment.

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5. FIRE-FIGHTING MEASURES

Specific Dangers: None

Flash point: Water solution, will not burn

Flammability: Not flammable.

Extinguisher Type: This material, in its original form, is not a fire hazard. Use

media appropriate to extinguish surrounding fire.

Specific methods: Standard procedure for chemical fires.

Fire-fighting equipment: When this material is present in the area of a fire, following

protective equipment if recommended: chemical goggles, body-covering protective clothing, chemical resistant gloves

and rubber boots.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

	<u> </u>
For non-emergency	No action shall be taken involving any personal risk or without
personnel	suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide
	adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also Section 8 for additional information on hygiene measures.

6.2 Environmental	Avoid dispersal of spilled material and runoff and contact with
precautions	soil, waterways, drains and sewers. Inform the relevant
	authorities if the product has caused environmental pollution
	(sewers, waterways, soil or air). High pH of the material is
	harmful to aquatic life.

6.3 Methods and materials for containment and cleaning up

Small spill	Stop leak if without risk. Move containers from spill area. Dilute
	with water and mop up. Use appropriate PPE.

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Large spill	Stop leak if without risk. Move containers from spill area.
	Approach release from upwind. Prevent entry into sewers,
	water courses, basements or confined areas. Wash spillages into
	an effluent treatment plant or proceed as follows. Contain and
	collect spillage with non-combustible, absorbent material e.g.
	sand, earth, vermiculite or diatomaceous earth and place in
	container for disposal according to local regulations. Dispose of
	via a licensed waste disposal contractor. Contaminated
	absorbent material may pose the same hazard as the spilled
	product.

6.4 Reference to other sections: See Section 1 for emergency contact information.

See Section 8 for information on appropriate personal

protective equipment.

See Section 13 for additional waste treatment information.

7. HANDLING AND STORAGE

The information in this section contains generic advice and guidance. The list of identified Uses in Section 1 should be consulted for any available information provided in the Exposure scenarios(s).

7.1 Precautions for safe handling

Protective measures	Put on appropriate personal protective equipment (see Section
	8). Do not get in eyes or on skin or clothing. Do not ingest. Avoid
	breathing vapor or mist. Keep in the original container or an
	approved alternative made from a compatible material, kept
	tightly closed when not in use. Empty containers retain product
	residue and can be hazardous. Do not reuse container.
Advice on general	Eating, drinking and smoking should be prohibited in areas
occupational hygiene	where this material is handled, stored and processed. Workers
	should wash hands and face before eating, drinking and
	smoking. Remove contaminated clothing and protective
	equipment before entering eating areas. See also Section 8 for
	additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Storage	Store in accordance with local regulations. Store in original
	container protected from direct sunlight in a dry, cool and well-
	ventilated area, away from incompatible materials (see Section
	10) and food and drink. Keep container tightly closed and sealed
	until ready for use. Containers that have been opened must be
	carefully resealed and kept upright to prevent leakage. Do not

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	store in unlabeled containers. Use appropriate containment to avoid environmental contamination
7.3 Conditions for safe	e storage, including any incompatibilities
Recommendations	Hand Wash with soap and water.
Industrial sector specific solutions	Not available.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Standards: Exposure Standards¹ have been set for the following ingredients:

Ingredient	CAS No.	TWA mg/m³	ppm	STEL mg/m³ ppr	n	Carcinogen Category	Notices
Sodium hydroxide	1310-73-2	2	-	peak limitation		-	-

TWA = Time Weighted Average STEL= Short Term Exposure Limit

Engineering Controls For occupational exposures, ensure adequate ventilation.

Keep containers closed.

Personal Protective Equipment

Respiratory protection: No personal respiratory protective equipment normally

required. Use in a well-ventilated area. Emergency

responders should wear self-contained breathing apparatus to avoid inhalation of vapours generated by this product

during a spill or other clean-up operations.

Skin and body protection: In case of continuous exposure or occupational operations,

wear lightweight protective clothing. Chemical resistant apron. When handling bulk quantities, wear suitable gloves, safety glasses and protective clothing. Emergency responders should wear impermeable gloves (Nitrile or Neoprene gloves

is recommended).

Eye protection: Corrosive to eyes. Avoid contact with eyes. Wear eye / face

protection. Emergency responders should wear face fields, chemical goggles or safety glasses with side shield protection.

Hygiene measures: Avoid contact with skin, eyes and clothing. Wash hands with

soap and water after handling.

¹ Worksafe Australia Exposure Standards for Atmospheric Contaminants in the Occupational Environment [NOHSC:1003 1995]]

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9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State Liquid.

Appearance Clear, blue color liquid.

Colour Brilliant Blue

Odour Citrus.

pH 11.5-12.5 (10% solution) at 30°C

Vapour Pressure Not determined

Melting point/Freezing point Not available

Specific Gravity 1.027 – 1.017 g/cm3

Flashpoint Not flammable

Viscosity Not available

Solubility Completely soluble in water.

Explosion limits:

Upper: No data availableLower: No data available

10. STABILITY AND REACTIVITY

Stability No specific test data related to reactivity available for this

product. Stable under recommended storage conditions.

Polymerization: Hazardous polymerization doesnot occur.

reactions will not occur.

Incompatible materials Incompatible with strong oxidising agents and strong acids,

organic materials, aluminium, tin, zinc and nitro compounds.

Hazardous Decomposition Products: Products may include oxides of carbon and unknown organic

compounds, hydrogen gas and Carbon monoxide.

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Conditions to avoid: Avoid contact with Acids. Avoid contact with Oxidizers or

Oxidizing Materials.

11. TOXICOLOGICAL INFORMATION

Product Information

LC50/inhalation/4h/ratNo information available.LD50/dermal/rabbitNo information available.LD50/oral/ratNo information available.

This material has not been tested for primary eye irritation potential. However, on the basis of its high degree of alkalinity, it is regarded as corrosive to the eyes.

Component Irritation Data

Ingredient	Species	Result	Dose	Exposure
Sodium Hydroxide	Rabbit (Skin)	Severe irritation	500 mg	24 hour
	Rabbit (Eyes)	Severe irritation	1 mg	30 sec rinse

Component Toxicity

The hazard identifications in Section 2 were derived from the known effects of the individual ingredients and their concentrations in the product.

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Sodium Metasilicate	847 mg/Kg (Rat)		
pentahydrate			
Amines, coco	> 2000 mg/Kg		
alkyldimethyl, N-oxides			
Hexadecyl trimethyl		4300 uL/Kg/24H	
ammonium chloride			

Summary of Product Toxicity Effects

Acute Effect(s)

Skin irritation: May cause severe irritation to the skin with prolonged/

repeated contact.

Eye irritation: Can cause severe irritation to the eyes.

Inhalation: May cause irritation of the respiratory tract if inhaled.

Ingestion: May cause irritation to the gastrointestinal tract.

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<u>Chronic toxicity:</u> The chronic toxicity of this product has not been

determined.

Specific effects

Carcinogenic effects: Not listed as carcinogenic by OSHA, NTP or IARC.

Sensitization:No information available.Mutagenic effects:No information available.Reproductive effects:No information available.Target organ effects:No information available.

Information is based on data on the components and the toxicology of similar products.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Product/Ingredient Name	Result	Species	Exposure
Amines, coco alkyldimethyl, N-	Acute toxicity LC50 10.0-100.0 mg/l	Brachydanio rerio (zebra fish)	96 h
oxides	Immobilization EC50 4.40 mg/l	Daphnia magna (Water flea)	48 h
	Cell multiplication inhibition test EC50 0.11 mg/l	Green algae	96 h
	Growth inhibition EC50 190.0 mg/l	Pseudomonas putida	16 h
Hexadecyl trimethyl ammonium chloride	Acute toxicity LC50 0.7 mg/l	Brachydanio rerio (zebra fish)	96 h

Product Ecotoxicity: The ecotoxicity of this product has not been determined.

Component Ecotoxicity: Release of large quantities into water may cause a pH

change resulting in danger for aquatic life.

Additional Ecological Information: Bulk quantities, if spilled, should be handled as per local

regulations. Control and clean up all exterior spills and prevent liquid from entering any streams, rivers, lakes and all

other bodies of water.

13. DISPOSAL CONSIDERATIONS

Waste from residues/ unused Packaging to be recycled only if emptied completely.

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products: Empty liquid container can be discarded in the trash or

recycled where appropriate.

Contaminated packaging: Packaging and container to be recycled only if emptied

completely.

Waste Disposal: Wear protective equipment. Keep unprotected persons

away. Do not allow to enter drainage system, surface or ground water. Do not allow to enter the ground/soil. Sweep or vacuum material avoiding dust generation. Ensure

adequate ventilation. Dispose of contaminated material as waste. Must not be disposed of together with household garbage. Do not allow product to reach sewage system. Dispose in accordance with local, state and federal EPA waste regulations. Neutralization is the preferred method of disposal. Large quantities of waste liquid: Contain and

collect for evaluation and disposal according to local, state

Provincial and federal regulations.

14. TRANSPORT INFORMATION

Hazard Class: 8

DOT proper Shipping Name: Compounds, cleaning liquid, (contains Sodium hydroxide,

Sodium Metasilicate and Lauryl amine oxide), 8, NA 1760,

PG III

Reportable Quantity: 249,850 lbs. based on Sodium Hydroxide content in

blend.

15. REGULATORY INFORMATION

Regulatory Status Not applicable.

Hazardous Substances Regulation hazardous Chemical

Hazard Symbols C

Risk Phrase(s) R 22 Harmful if swallowed.

R 36 - Irritating to eyes

R 37 – Irritating to respiratory system.

Environmental Risk Phrase None

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Safety Phrase(s) S 13 Keep away from food, drink and animal feeding stuffs.

S 26 - In case of contact with eyes, rinse immediately with

plenty of water and seek medical advice.

S 36/37/39 - Wear suitable protective clothing, gloves and

eye/face protection.

S 45 - In case of accident or if you feel unwell, seek medical advice immediately (show the label where $\,$

possible).

16. OTHER INFORMATION

India:

Regulatory, Safety & Environmental Services

Within India Ph: 91-40-65551717, 91-7032150008

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